

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 100 REGULAR SP
BRAND CODE-00180 (STD)

EFFECTIVE DATE: 02/19/96
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	419	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	108	MM H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.00	GRAMS/100 RODS	1.50 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
REPLACE WITH	:	FULLER WB 3918 RL		61-066-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
	:	NATIONAL 34-2760 (FORMERLY 70-4245)		61-464-A
DRY WEIGHT	:	74.99	GRAMS/100 RODS	18.75 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.54	GRAMS/100 RODS	18.89 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	81.54	GRAMS/100 RODS	20.39 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07033

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400)
PREPARATION DATE : 2/15/96

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APPROVED BY:

Janice M Basic

SUPERCEDES SPECIFICATION DATED: 1/01/96

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